



COLOR FILLER (multicolor)

ACRYLIC PRIMER 5:1 2K

PRODUCT COMPONENTS

2K COLOR FILLER 5:1 - Acrylic filling primer. HARDENER for 2K COLOR FILLER 5:1.
Thinner for acrylic products.

PRODUCT DESCRIPTION

2-pack acrylic primer for car repairs.

PROPERTIES

- Easy to mix and apply.
- Short hardening time.
- Good filling properties.

VOLATILE ORGANIC COMPOUNDS

VOC for the mixture = 538 [g/l]. The product fulfills the EU directive (2004/42/WE) that sets the VOC value for this product category (B/3) as 540 [g/l].

SURFACE PREPARATION

Acrylic primer can be applied over:

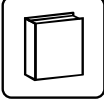


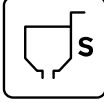
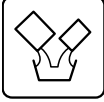

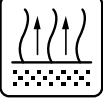






- Steel and aluminum after flatting and degreasing.
- Sanded polyester glass laminates (GFK/GRP).
- Polyester putties.
- Epoxy primers.
- Reactive primers.
- Existing coatings in good condition after flatting and degreasing.

Proper surface preparation is necessary to achieve the quality coating. For sanding we recommend:

- sandpaper with gradations P280÷P320 (GRP P400)(for dry or wet hand sanding).
- sandpaper with gradations P180÷P220 (for dry machine sanding).



APPLYING PROCESS

 Tech.info		 5:1 25÷30%	 30÷50s / 20 °C	 60 min. / 20 °C	 2÷3X 1 2÷4 bar Ø 1,6÷2,0mm	
 5÷15 min. / 20 °C	 3 - 4h./20 °C 25 min./60 °C 200 µm.	 10÷15 min. 60-130µm.	 P280÷P360	 P800÷P1000		

FURTHER WORKS

The acrylic primer can be over coated with:

- 2-pack topcoats.
- 1-pack basecoats.

GENERAL NOTES

Do not exceed recommended doses of hardener!

- The best results can be achieved at room temperature.
- Temperature of the detail and air temperature should be the same.
- Use the efficient personal protection equipment during the 2K products application. Protect the eyes and air passages.
- The rooms should be well ventilated.
- Paint spraying pistols and tools should be washed directly after application.

CAUTION! To maintain safety, always follow the instructions given in the MSDS for the product. Close the containers immediately after application! Protect the hardener from frost, keep it dry!

STORAGE

Store the product compounds in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.